Istituto per la Certificazione Etica e Ambientale - ICEA
Via Giovanni Brugnoli, 15, 40122 Bologna BO, Italy
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Scope Certificate

Scope Certificate Number ICA-GRS-20-1283/02A
Scope Certificate Version Number ICA-GRS-20-1283/02A-04

ICEA
certifies that

OLIANS PLAST SRL

Textile-Exchange-ID (TE-ID) TE-00031256
ICEA Client Number ICEA-TX-1109
Via Corona 22
Civitanova Marche, 62012
Marche, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):
Processed pre-consumer materials (PC0041)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:
Warehousing (PR0031), Distribution (PR0031), Mechanical Recycling (PR0017)*
*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2027-03-12
Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2026-03-13
Last updated: 2026-05-04

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Paola Zumaca

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Certification Body

Standard

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA
Certification Body Accredited by: IOAS ; Accreditation Number: 26
Inspection Body: ICEA
Auditor(s): Nicola Raucci

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
12371	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 NEUTRO] (PD0085)	100.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
12372	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 NERO] (PD0085)	5.00% TPU/Thermoplastic polyurethane (RM0430) + 95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
12374	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 TDM 80401] (PD0085)	10.00% TPU/Thermoplastic polyurethane (RM0430) + 90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
12375	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75/F NERO] (PD0085)	25.00% TPU/Thermoplastic polyurethane (RM0430) + 75.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
12376	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75/40 NERO] (PD0085)	45.00% TPU/Thermoplastic polyurethane (RM0430) + 55.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
23257	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO E211] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
27377	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 ANTRACITE 91403] (PD0085)	10.00% TPU/Thermoplastic polyurethane (RM0430) + 90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
27379	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO E277] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
27381	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 90 NERO] (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
27385	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 90 NEUTRO] (PD0085)	100.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
29387	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO E976] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878

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34101	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 80/50 NEUTRO] (PD0085)	50.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 50.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
36737	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 98 NERO] (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
36738	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TR 75 AL NERO] (PD0085)	100.00% Recycled pre-consumer Thermoplastic Rubber (TPR) (RM0290)	GRS	TE-00031256, TE-00117878
36740	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TR 75 AL BIANCO] (PD0085)	100.00% Recycled pre-consumer Thermoplastic Rubber (TPR) (RM0290)	GRS	TE-00031256, TE-00117878
37236	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 ICM] (PD0085)	97.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 3.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
43321	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75-30 BIANCO E277] (PD0085)	60.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 40.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
43948	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75/F NEUTRO] (PD0085)	85.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 15.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
45527	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO TZ3B] (PD0085)	40.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 60.00% TPU/Thermoplastic polyurethane (RM0430)	GRS (No label)	TE-00031256, TE-00117878
47749	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 70 NERO] (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
55865	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75/30 NERO] (PD0085)	65.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 35.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
56621	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 70/F NERO GG] (PD0085)	65.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 35.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
56623	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 70/F BIANCO E976 GG] (PD0085)	65.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 35.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
56624	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75/F PARA D054 GG] (PD0085)	71.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 29.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878

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62177	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BEIGE 4468/3] (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
62178	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 MARRONE 4364] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
66133	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 TDM 08925] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
67387	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 80 NERO] (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
68759	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO 0001 UV] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
68760	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR ABS NERO] (PD0085)	95.00% Recycled pre-consumer Acrylonitrile Butadiene Styrene (ABS) (RM0270) + 5.00% Acrylonitrile Butadiene Styrene (ABS) (RM0268)	GRS	TE-00031256, TE-00117878
70368	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR ABS 100] (PD0085)	100.00% Recycled pre-consumer Acrylonitrile Butadiene Styrene (ABS) (RM0270)	GRS	TE-00031256, TE-00117878
72433	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 70/30 CT NERO] (PD0085)	65.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 35.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
72687	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 65-30 NERO] (PD0085)	65.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 35.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
75917	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO 11184/S 3] (PD0085)	85.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 15.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
75918	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 AVORIO 11893/J] (PD0085)	85.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 15.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
78154	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TR 65 PARA 0009] (PD0085)	40.00% Recycled pre-consumer Thermoplastic Rubber (TPR) (RM0290) + 60.00% Thermoplastic Rubber (TPR) (RM0288)	GRS (No label)	TE-00031256, TE-00117878
81392	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75/25 PARA 0014] (PD0085)	70.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 30.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878

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81393	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO H242] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
82269	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 85 NEUTRO] (PD0085)	100.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
82443	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 90 TDM 0041] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
82455	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 70 MARRONE 0039] (PD0085)	80.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 20.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
83135	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75] (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
83356	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 70 MARRONE 0036] (PD0085)	80.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 20.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
83358	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 70 VERDE 0037] (PD0085)	80.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 20.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
83457	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 60 BIANCO 0049] (PD0085)	25.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 75.00% TPU/Thermoplastic polyurethane (RM0430)	GRS (No label)	TE-00031256, TE-00117878
84317	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TR 70 AVORIO 0048] (PD0085)	90.00% Recycled pre-consumer Thermoplastic Rubber (TPR) (RM0290) + 10.00% Thermoplastic Rubber (TPR) (RM0288)	GRS	TE-00031256, TE-00117878
85560	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 MARRONE 0047] (PD0085)	94.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 6.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
85921	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO 0052] (PD0085)	94.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 6.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
86141	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO 0053] (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
87147	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75/50 NEUTRO] (PD0085)	50.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 50.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
88762	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 90 TDM 80401] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878

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97751	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 65/20 NERO] (PD0085)	75.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 25.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
98709	Processed pre-consumer materials (PC0041)	Chips (pellets) (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
100272	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR EVA POLVERIZZATA] (PD0085)	100.00% Recycled pre-consumer Ethylene vinyl acetate (RM0170)	GRS	TE-00031256, TE-00117878
100278	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 80-20/F NERO] (PD0085)	75.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 25.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
100281	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BIANCO 0007 UV] (PD0085)	30.00% TPU/Thermoplastic polyurethane (RM0430) + 70.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432)	GRS	TE-00031256, TE-00117878
100714	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR EVA NEUTRO] (PD0085)	100.00% Recycled pre-consumer Ethylene vinyl acetate (RM0170)	GRS	TE-00031256, TE-00117878
101110	Processed pre-consumer materials (PC0041)	Chips (pellets) [OLIFOUR TPU 75 BEIGE 0113] (PD0085)	90.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 10.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878
101654	Processed pre-consumer materials (PC0041)	Chips (pellets) (PD0085)	95.00% Recycled pre-consumer TPU/Thermoplastic polyurethane (RM0432) + 5.00% TPU/Thermoplastic polyurethane (RM0430)	GRS	TE-00031256, TE-00117878

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GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
OLIANS PLAST SRL (MAIN) - TE-00031256	Via Corona 22 Civitanova Marche 62012 Marche, Italy	Warehousing, distribution (PR0031), Warehousing, distribution (PR0031)	GRS

Associated Subcontractor Appendix
None

Independently Certified Subcontractor Appendix

Subcontractor Name - TE-ID	Certification Body	Expiry Date	Address	Process Categories	Standards
RE.NOVA PLAST SRL - TE-00117878	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2026-08-05	Contrada Marolino Ss Regina Km 6,500 Potenza Picena 62018 Marche, Italy	Mechanical recycling (PR0017)	GRS

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